## IN THE CLAIM

Please cancel Claims 1 to 4, without prejudice or disclaimer of the subject matter thereof, where the feature of the original claim 8 is added to the original independent claim 5 as a currently amended claim. add the 'manufacturing' to clarify the claims as the examiner pointed out in the prior office action. The original claim 6 only added 'manufacturing a nylon zipper' to conform to and depend on the amended claim 5. original claim 8 also add the same words as the claim 6 to depend on the claim 5, and a word "cambered" added to restrict and clarify the feature of the present invention. But, as the amended claim 7 has a scope larger than the amended claim 5, it has to be cancelled. A new claim 9 is an activity step, which is not suitable for claim the feature of the configuration and means of the present invention, now is cancelled. Thereby, it is assured that the new claims 1,2,3 and 4 are based on the original claims and thus no new matter is added. The relation of the new claims with respect to the original claims are illustrated in the following REMARK from which Examiner can know the relation easily.

## LIST OF CLAIMS

Claims 1 - 4 (Cancelled)

Claim 5 (currently amended) A threaded rod device of manufacturing a nylon zipper comprising two parallel threaded rods; each threaded rod having threads; one of the threaded rod having a plurality of tips arranged in recesses between each two threads, the tips are formed as a single straight bank on the recesses of the threads of the threaded rod and is in the middle section of the threaded rod.

Claim 6 (currently amended) A threaded rod device of manufacturing a nylon zipper as claimed in claim 5, wherein a top of each tip has a concave recess so that the concave portion is a cambered recess without any sharp region.

Claim 7 (cancelled)

Claim 8 (currently amended) A threaded rod device of manufacturing a nylon zipper as claimed in claim 5, wherein the plurality of cambered tips are straightly arranged at a middle section of the threaded rod.

Claim 9 (cancelled)